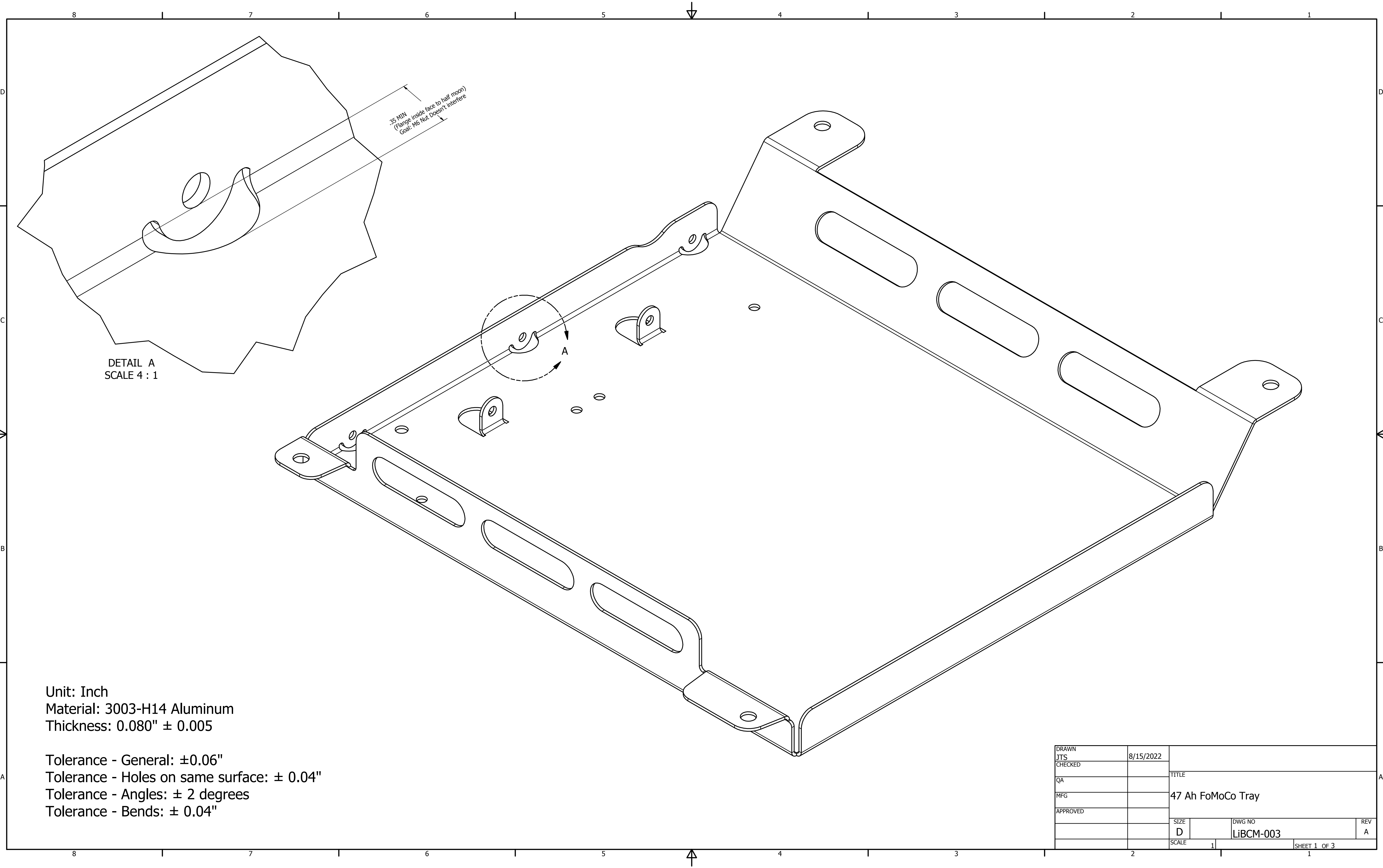
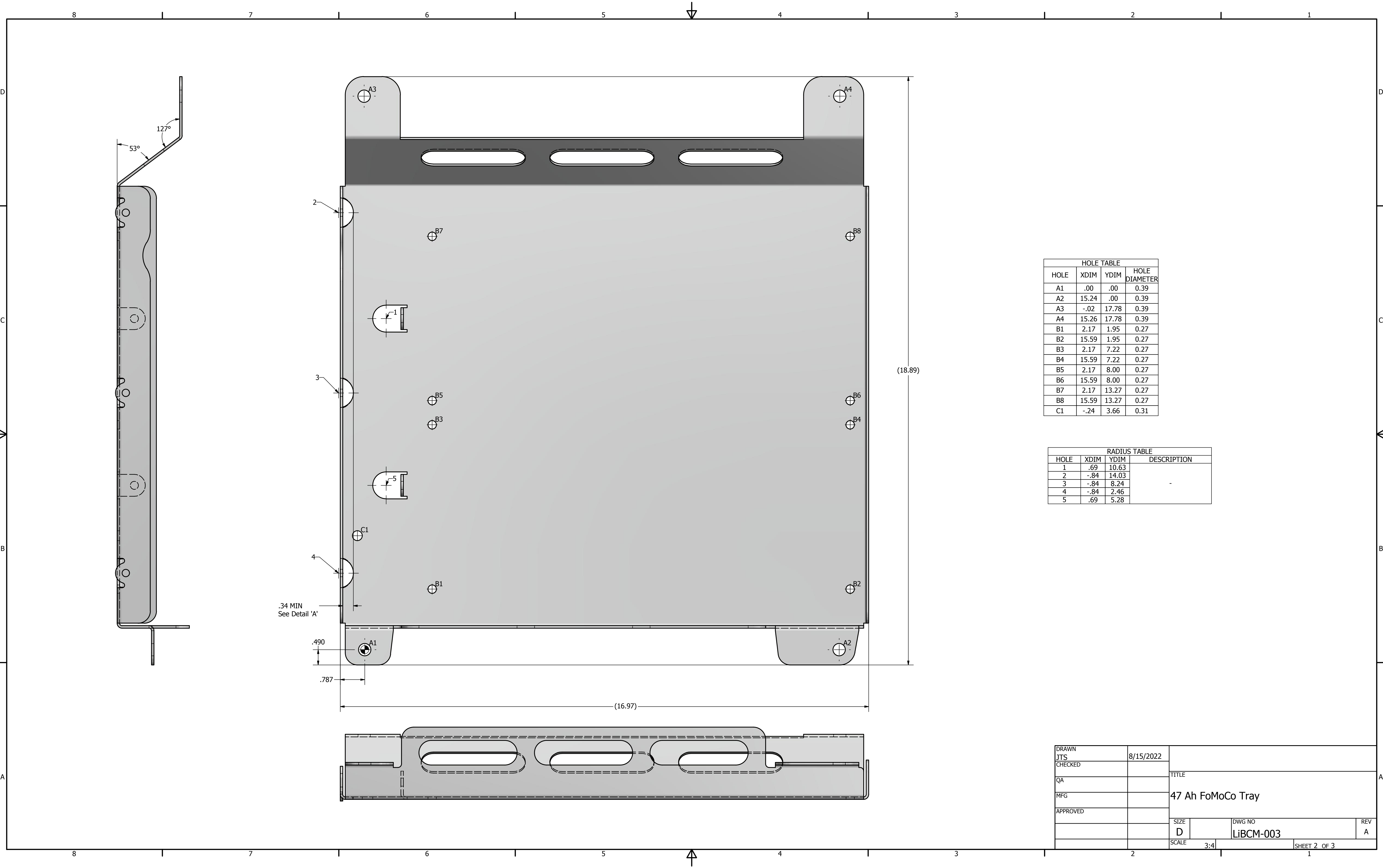




Unit: Inch
 Material: 3003-H14 Aluminum
 Thickness: 0.080" ± 0.005

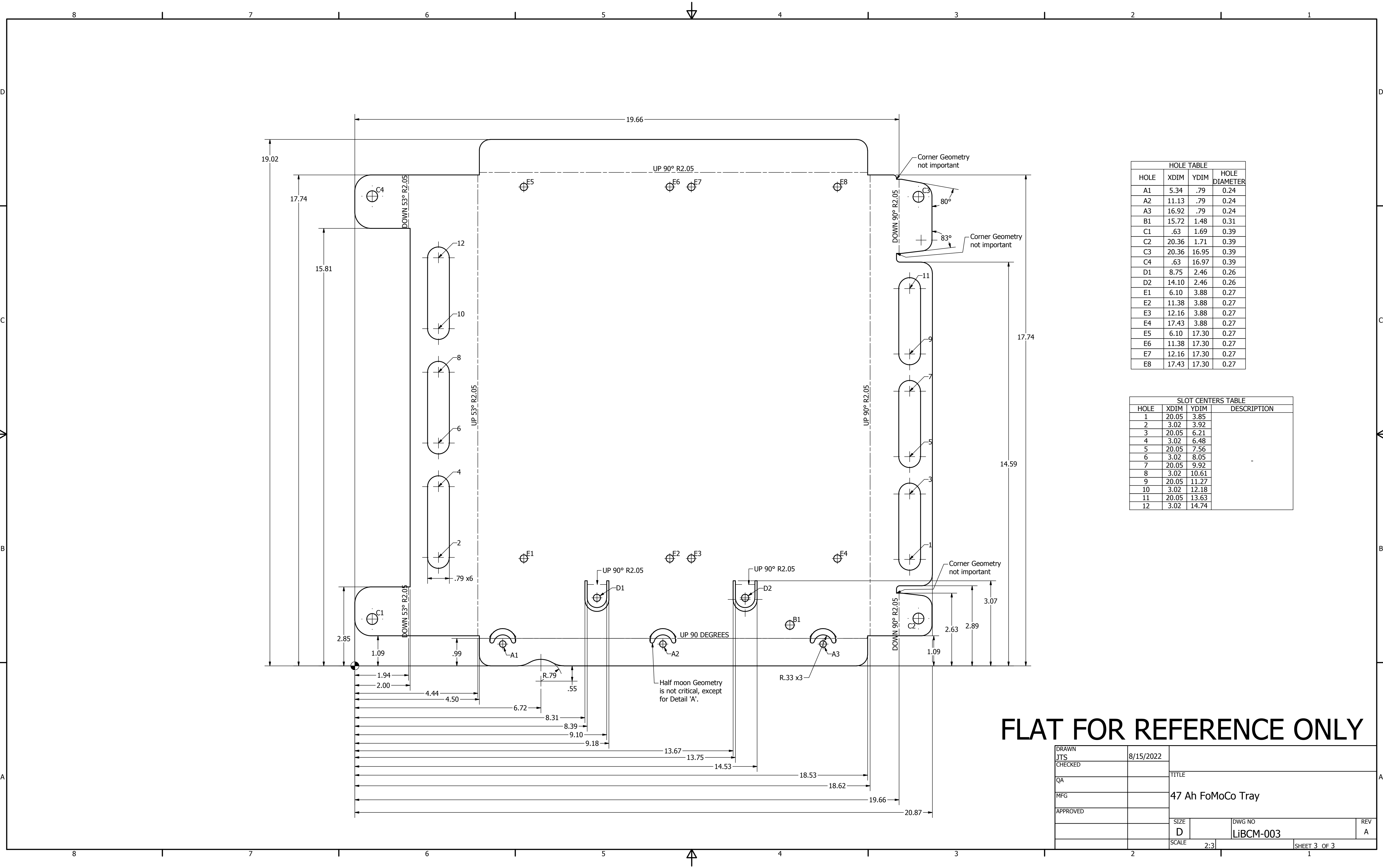
Tolerance - General: ±0.06"
 Tolerance - Holes on same surface: ± 0.04"
 Tolerance - Angles: ± 2 degrees
 Tolerance - Bends: ± 0.04"



HOLE TABLE			
HOLE	XDIM	YDIM	HOLE DIAMETER
A1	.00	.00	0.39
A2	15.24	.00	0.39
A3	-.02	17.78	0.39
A4	15.26	17.78	0.39
B1	2.17	1.95	0.27
B2	15.59	1.95	0.27
B3	2.17	7.22	0.27
B4	15.59	7.22	0.27
B5	2.17	8.00	0.27
B6	15.59	8.00	0.27
B7	2.17	13.27	0.27
B8	15.59	13.27	0.27
C1	-.24	3.66	0.31

RADIUS TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
1	.69	10.63	-
2	-.84	14.03	
3	-.84	8.24	
4	-.84	2.46	
5	.69	5.28	

DRAWN	JTS	8/15/2022	TITLE		
CHECKED					
QA			47 Ah FoMoCo Tray		
MFG					
APPROVED			SIZE	DWG NO	REV
			D	LiBCM-003	A
		SCALE	3:4	SHEET 2 OF 3	



HOLE TABLE			
HOLE	XDIM	YDIM	HOLE DIAMETER
A1	5.34	.79	0.24
A2	11.13	.79	0.24
A3	16.92	.79	0.24
B1	15.72	1.48	0.31
C1	.63	1.69	0.39
C2	20.36	1.71	0.39
C3	20.36	16.95	0.39
C4	.63	16.97	0.39
D1	8.75	2.46	0.26
D2	14.10	2.46	0.26
E1	6.10	3.88	0.27
E2	11.38	3.88	0.27
E3	12.16	3.88	0.27
E4	17.43	3.88	0.27
E5	6.10	17.30	0.27
E6	11.38	17.30	0.27
E7	12.16	17.30	0.27
E8	17.43	17.30	0.27

SLOT CENTERS TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
1	20.05	3.85	
2	3.02	3.92	
3	20.05	6.21	
4	3.02	6.48	
5	20.05	7.56	
6	3.02	8.05	
7	20.05	9.92	
8	3.02	10.61	
9	20.05	11.27	
10	3.02	12.18	
11	20.05	13.63	
12	3.02	14.74	

FLAT FOR REFERENCE ONLY

DRAWN	JTS	8/15/2022	TITLE		
CHECKED					
QA			47 Ah FoMoCo Tray		
MFG					
APPROVED			SIZE		
			SCALE	2:3	DWG NO LiBCM-003
					REV A
					SHEET 3 OF 3